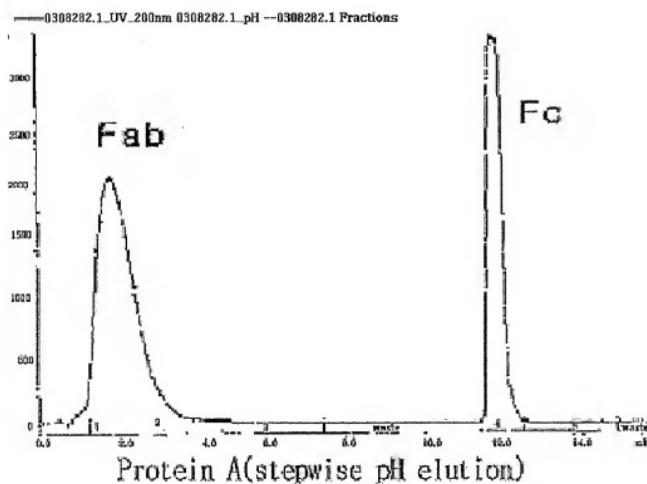
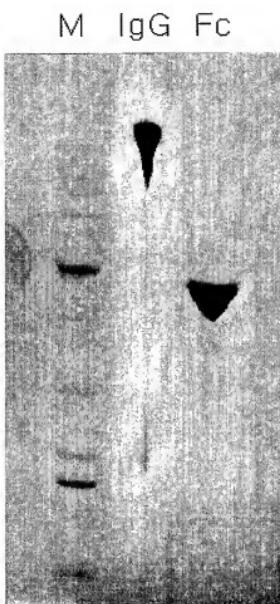


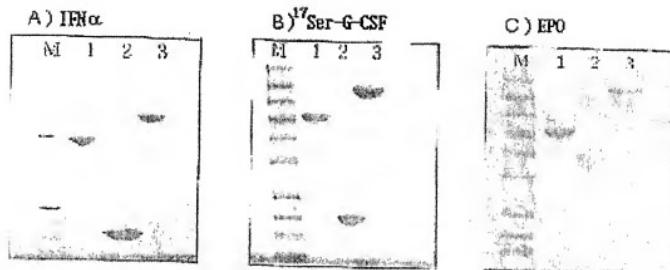
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FIG. 1

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FIG. 2

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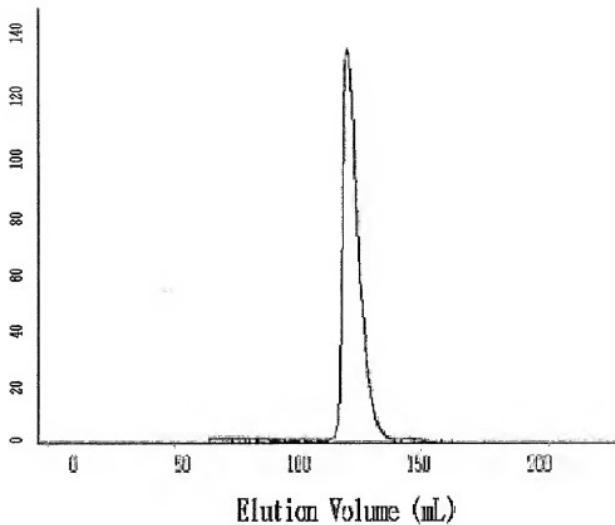
FIG. 3

M: Molecular size marker

Lane 1: Fc

Lane 2: Physiologically active protein

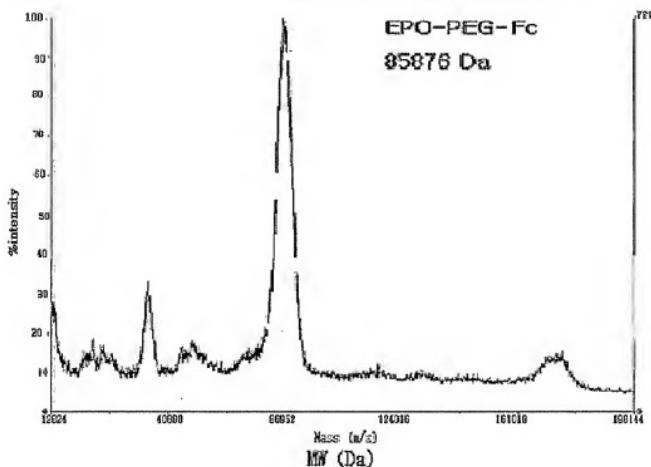
Lane 3: Physiologically active protein-PEG-Fc conjugate

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FIG. 5

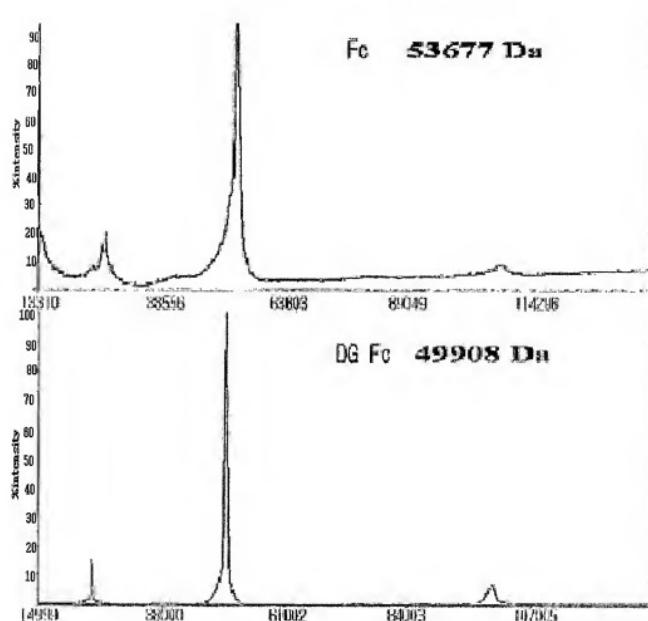
Voyager Spec#1⇒BC⇒SM25[BP-5012.2.2008]



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FIG. 6a

Voyager Spec#1→DC→NR(2.00)→SM25 [BP-5307.4.4.1479]



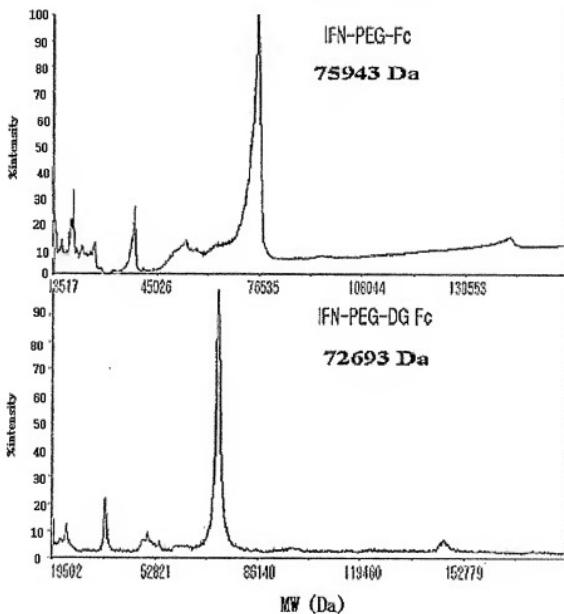
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FIG. 6b**M Fc DG Fc**

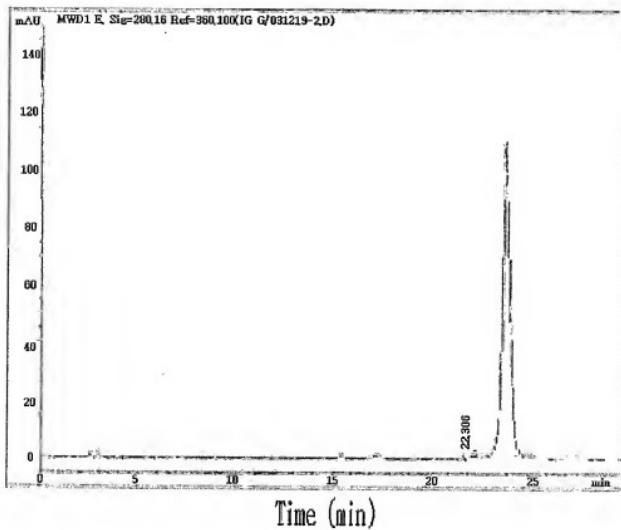
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FIG. 7

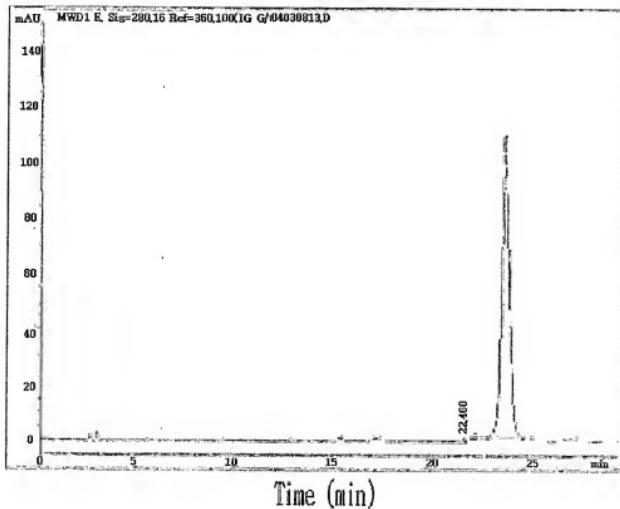
Spec#1→BC→NRI(2.00)→SM25→SM25 DBP=75945,73551



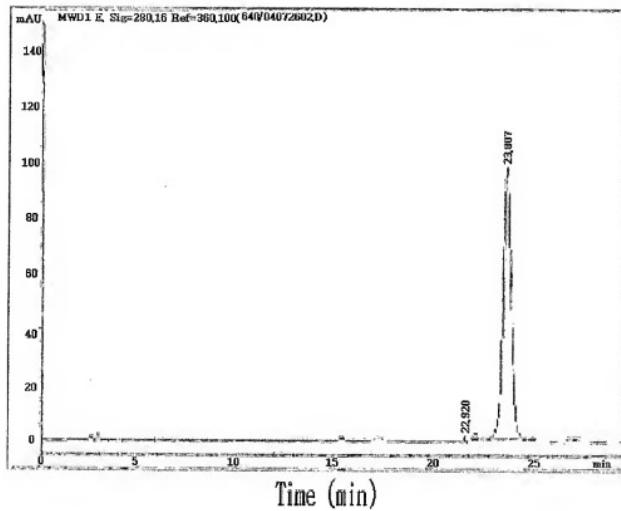
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FIG. 8a

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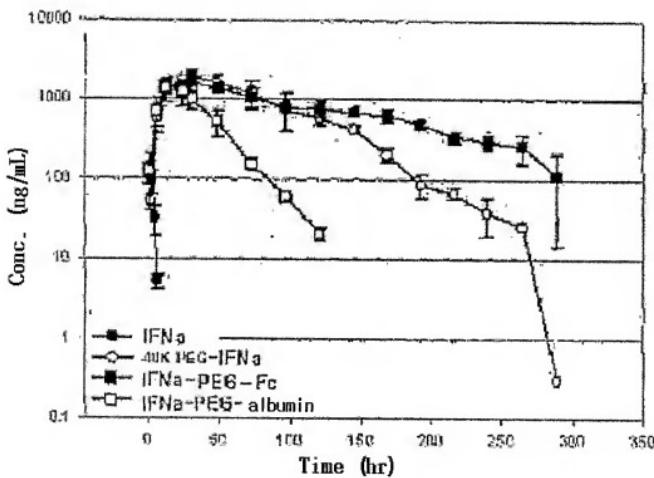
FIG. 8b

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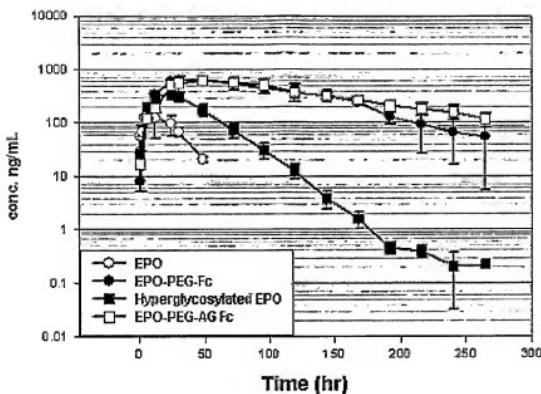
FIG. 8c

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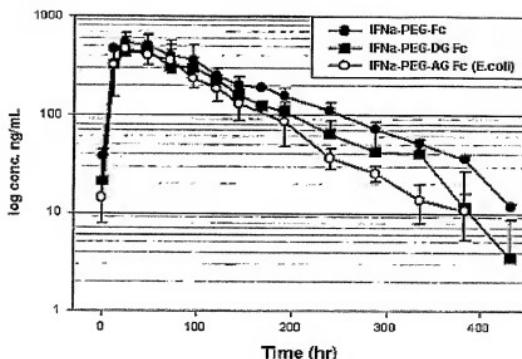
Fig. 9



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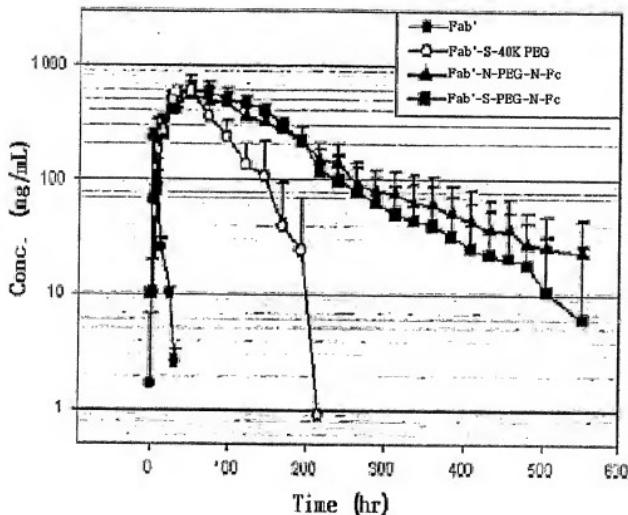
FIG. 10

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FIG. 11

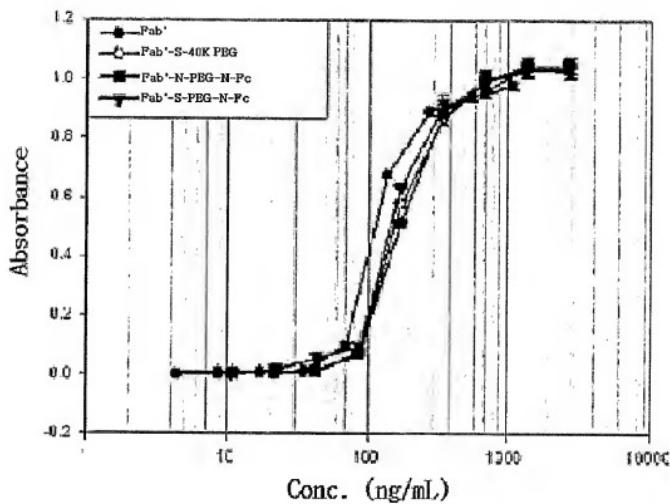
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FIG. 12



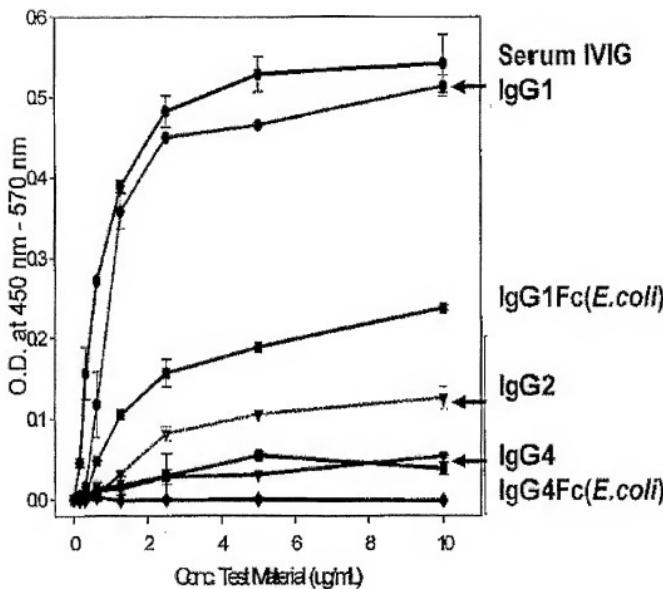
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FIG. 13



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FIG. 14



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FIG. 15

